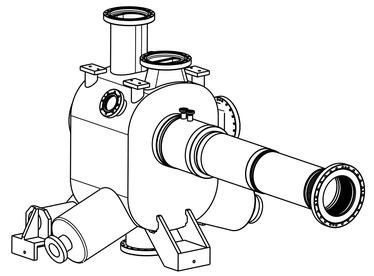

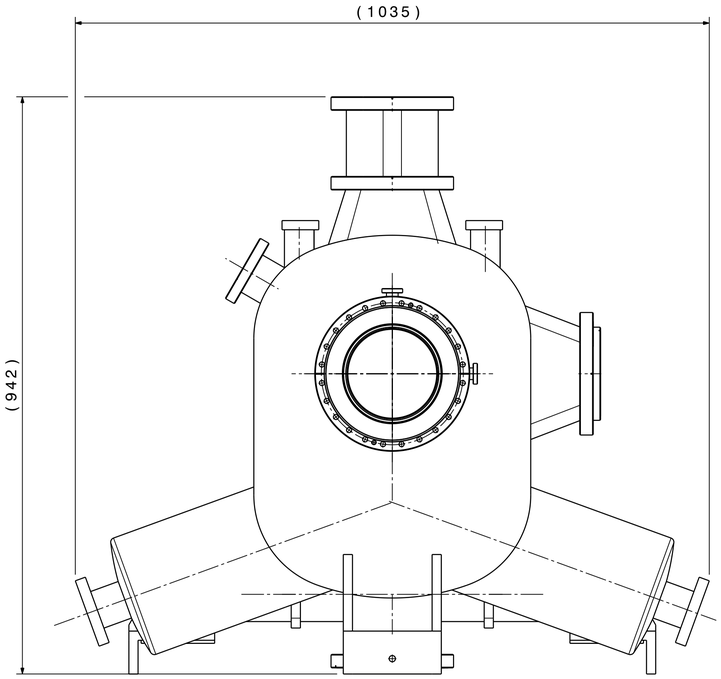

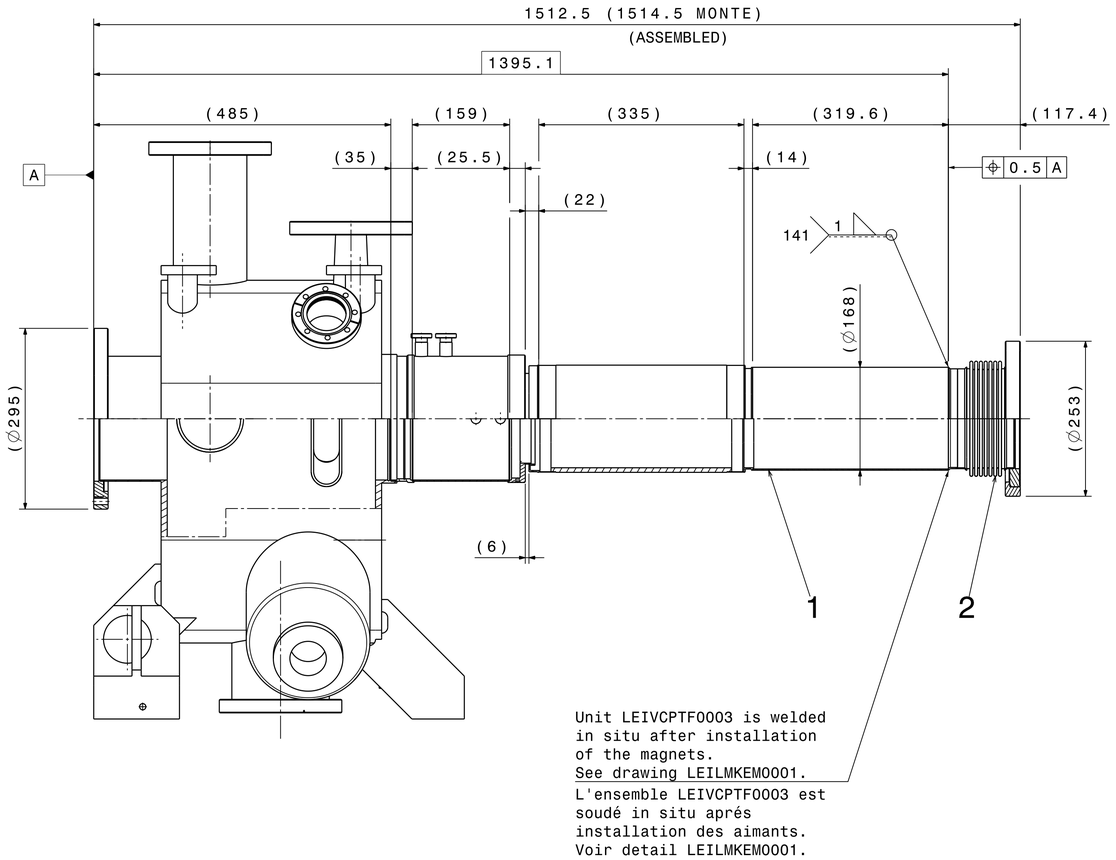

Unit LEIVCPTF0003 is welded in situ after installation of the magnets.
See drawing LEILMKEM0001.

L'ensemble LEIVCPTF0003 est soudé in situ aprés installation des aimants.
Voir detail LEILMKEM0001.

Note / Nota :
To cut the existing room Ø168
Couper la chambre existante Ø168

Cleaning / Nettoyage
According procedure / Suivant procedures de
L. Ferreira, CERN Reports : Procedure Qualite 867.11, 867.15, 876.16 (2003)

Cutting of the material : Ra 3.2
Decoupes des matieres

TOLERANCES GENERALES UNLESS OTHERWISE INDICATED		
	Tolerances geometriques, lineaires et angulaires	ISO 2768-mK-E
	Aretes de forme non definie	ISO 13715 $^{L+0.2}$ $^{L-0.2}$

Ra 3.2 ( )

QUANT.	DESCRIPTION	POS	MAT.	OBSERVATIONS	REF.CERN
1	FLANGE / BELLOWS ASSEMBLY ENSEMBLE BRIDE / SOUFFLET	2		LEIVCPTF0003	
1	VACUUM CHAMBER 12-1F CHAMBRE A VIDE 12-1F	1		E44.1041	
	ENS/ASS		S.ENS/S.ASS	LEILMKEM0001	

LEIR Vacuum Chamber Pump Tank Variant F

KICKER EQUIPMENT
VACUUM CHAMBER ASSEMBLY
EQUIPEMENT KICKER
ENSEMBLE CHAMBRE A VIDE

ECHELLE SCALE 1:5

DES/DRA.	ACROTECNA	2006-12-04	
CONTROLLED			
RELEASED			
APPROVED			

LEI\VCPTFO\LEIVCPTF0001

REMPLACE/REPLACES

NON VALABLE POUR EXECUTION
NOT VALID FOR EXECUTION

QAC -

LEIVCPTF0001 SIZE 1 IND.

DESIGN, RUGOSITE, TOLERANCES
SELON NORMES ISO
DRAWING, RUGOSITY, TOLERANCES
ACCORDING TO ISO STANDARDS

PROJECTION

ORGANISATION EUROPEENNE POUR
LA RECHERCHE NUCLEAIRE
EUROPEAN ORGANIZATION FOR NUCLEAR RESEARCH
GENEVE

16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1